

**Figure 1. Soy Hydrolysate Viscosity
vs. Shear Rate**

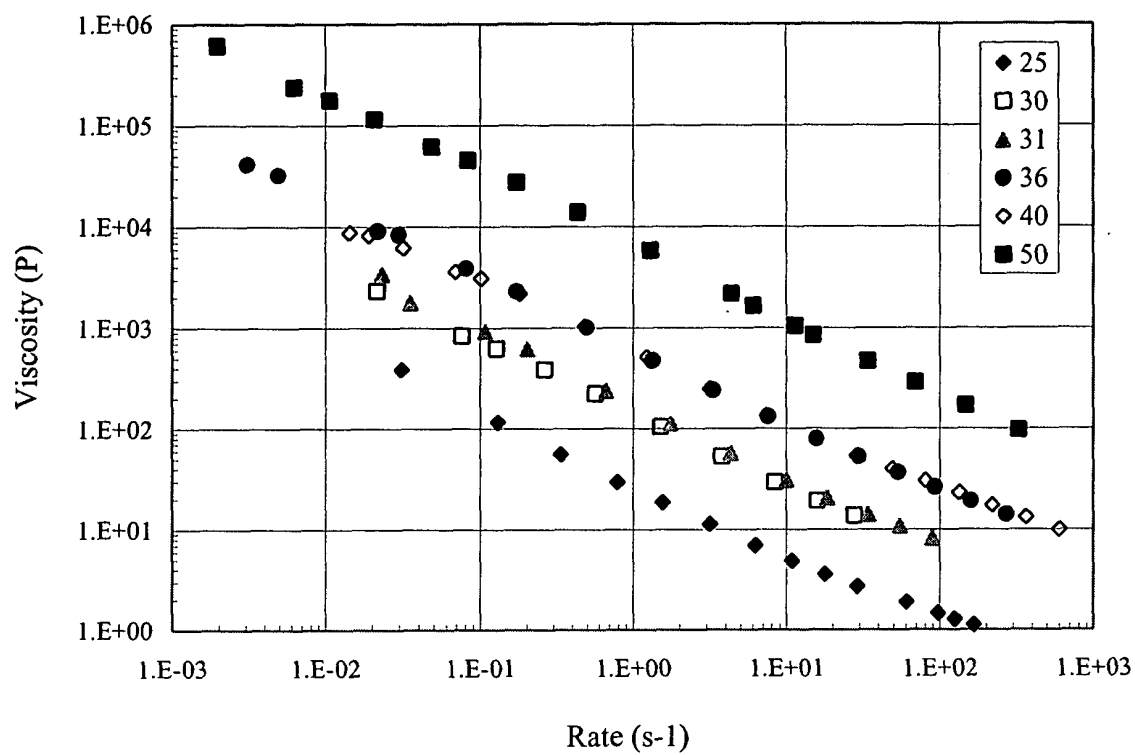


Figure 2. Peak Molecular Weight of Hydrolysate vs.
Time and Temperature of Hydrolysis

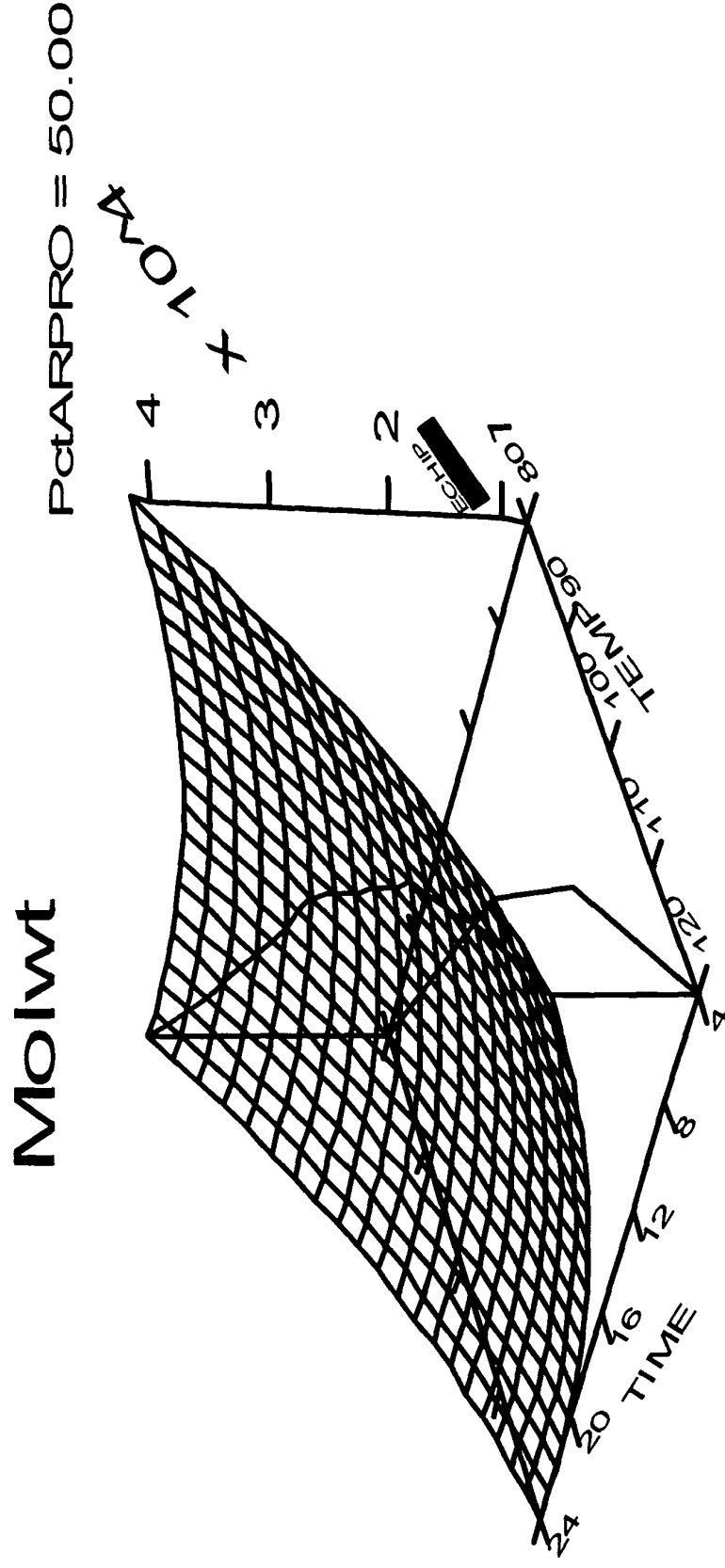


Figure 3. Total Amine Level of Hydrolysate vs.
Time and Temperature of Hydrolysis

Amines

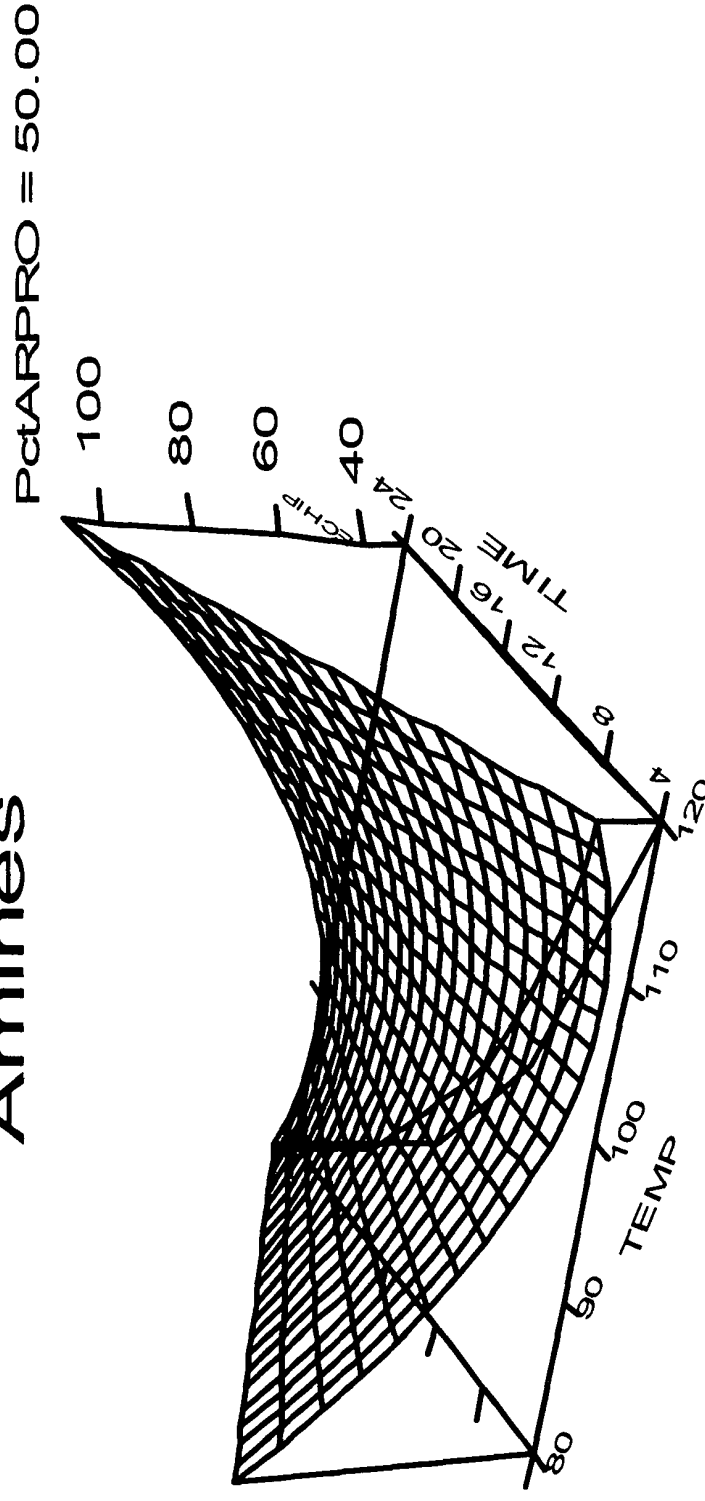


Figure 4. Process Variables vs. Board Properties

